



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3910
Job Sheet 174085



Part No: 646.3910

Job Qty: 24 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV nc1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		3/22/18	0.00	0.00	Start Up Waterjet		SL 18/03/14
110	Waterjet	24 pcs		3/23/18	0.01	0.58	Waterjet1		SL 18/03/14
120	QC	24 pcs		3/23/18	0.00	0.00	QC2 Waterjet-1		SL 18/03/14
130	QC	24 pcs		3/23/18	0.00	0.00	QC8-1		38
140	Outsource	24 pcs		3/23/18			GRO002-VC		AP 9-89 18/03/24
150	Packaging	24 pcs		3/23/18	0.00	0.00	Packaging2		DAS 18/03/24
160	QC	24 pcs		3/23/18	0.00	0.00	QC5 QC6		AT 11 18/03/24
170	Packaging	24 pcs		3/23/18	0.00	0.00	Packaging3-1		AP 9-89 18/03/24
180	QC21-SA	24 Ea		3/23/18	0.00	0.00	QC21		AP 9-89 18/03/24

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O: P0039335 Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL21 MAR 28 2018
170 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MC1095S.020	C1095 Blue Tempered Spring Steel Sheet .020	.7200 sf (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MC1095S.020	1	7	0

M138424

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	1.570Inches ± 0.005	1.575 1.565	1, 572	
2	Shim	2.900Inches ± 0.005	2.905 2.895	2, 898	
3	Shim	0.020Inches ± 0.005	0.025 0.015	0, 020	

Plex 3/9/18 4:03 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S051515



Part: 646.3910

Job No: 174085

Serial No/Batch: S051515

Revision:

Inspector:

Date: 03/14/18

646.3910
174085
S051515
30



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039335**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039335

PO Date: 3/16/18

Due Date: 3/28/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

E-MAILED
MAR 19 2018

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	R174437	C45-4-KA	Load Beam Keeperless Assembly -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	3/28/18	1 pcs	0 pcs	1 pcs	\$120.00/pcs	\$120.00
2	174083	646.3912	Shim Issue P/O: _____ Cat Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	3/28/18	25 pcs	0 pcs	25 pcs	\$2.3972602/pcs	\$59.93
3	174084	646.3911	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	3/28/18	6 pcs	0 pcs	6 pcs	\$2.3972602/pcs	\$14.38
4	174085	646.3910	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	3/28/18	24 pcs	0 pcs	24 pcs	\$2.3972602/pcs	\$57.53
5	174082	646.3913	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	3/28/18	6 pcs	0 pcs	6 pcs	\$2.3972602/pcs	\$14.38

Plex 3/19/18 8:20 AM dart.lavoie.chanta



Certificat de Conformité / Certificate of Compliance

(007645-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

007645 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
21-Mar-2018		Aman			039335				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
2	646.3912 Rev. 174083	646.3912 CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	25	25	0	0	0	
3	646.3911 Rev. 174084	646.3911 CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	6	6	0	0	0	
4	646.3910 SHIM Rev. 174085	646.3910 SHIM CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	24	24	0	0	0	
5	646.3913 Rev. 174082	646.3913 CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2 WHITE CHROMATE TREAT (YELLOW)	CADMIUM CH	6	6	0	0	0	
6	647.7703 Rev. 174076	647.7703 01 -CAD YELLOW 500 [CADMIUM YELLOW 500] CAD PLATE IAW QQ-P-416F CLASS I TYPEII CAD PLATE SHOULD NOT BE TOO THICK AROUND TREAD	CADMIUM CH	12	12	0	0	0	

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.